

# WEE/M 威鸣研磨 ABRASIVES



www.**威鸣**.com



www.weem-abrasives.com

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# 设备

威鸣研磨

源于对品质的追求威鸣研磨在设备投入上,特别是重型砂纸、砂布制造线中关乎产品质量的头胶和植砂工序引进国际一流的意大利砂纸、砂布设备制造 商G.T. Engineering的设备,使产品品质得到保证。 还投入过百万的资金引进了生产质量在线监测系统。

The leading coat abrasive production line and technology from G. T. Engineering Italy ensure the best quality of sanding jumbo rolls. Cloth backing process line and German basic technology is also in use to enhance the stability of our cloth backing products.



# **关于我们**

威鸣研磨是一家的涂附磨具研发、生产及服务供应商。威鸣研磨于1994年创立,并拥有及经营 "WEEM®"品牌产品。涵盖从事砂布、砂纸的大卷、砂带以 及砂碟等磨具产品的生产及销售。威鸣研磨是国内最早引进进口砂带转接设备,用涂附磨具大卷在国内加工制作高端工业宽砂带、超宽砂带的企业;通过自 己技术能力先后研发针对木工打磨,通用打磨,金属打磨各类涂附磨具产品。

威鸣研磨依靠自身的努力和发展,从下游加工技术升级至上游生产的一家自强不息的民营企业。威鸣研磨起源广东,并在全国板材行业最发达的地区深耕。 以优质的服务,过硬的技术强势进驻国内大型板材企业主要的供应商。

### About Us

WEEM Abrasives is a professional coated abrasives manufacturer. We manufacture coated abrasives: jumbo rolls, belts, rolls, discs, sheets and even customize abrasives for special needs for use in sanding, grinding, blending, finishing and polishing applications. The combination of several minerals, resin systems and backings results in a wide variety of products to meet requirements for use on most surfaces. Available as: Aluminium oxide, Silicon carbide, Zirconia, etc.

We also provide in field adviser, who have rich experience in sanding, to help client deal with problems on sanding, or getting better surface quality.

















# 原材料

源于威鸣研磨成长经历,深知原材料品质对于最终产品的影响巨大。秉承高品质生产工艺技术要求,严格筛选供应商,采用高品质且稳定的国内、外原材 料供应商。

# Raw Materials

Our careful choice of premium materials, leading manufacturing equipment and sophisticated production technologies enable us to man-

ufacture top quality coated abrasive







### 质量控制

为保证高品质量控制,投入采购了一系列的研发设备,检验设备。并重视引进国内外先进涂附研磨设备、技术及管理。并于2017年通过ISO9001质量管理 体系认证。

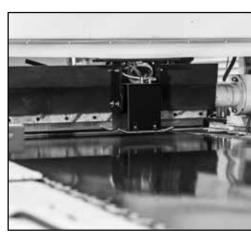
### Quality Control

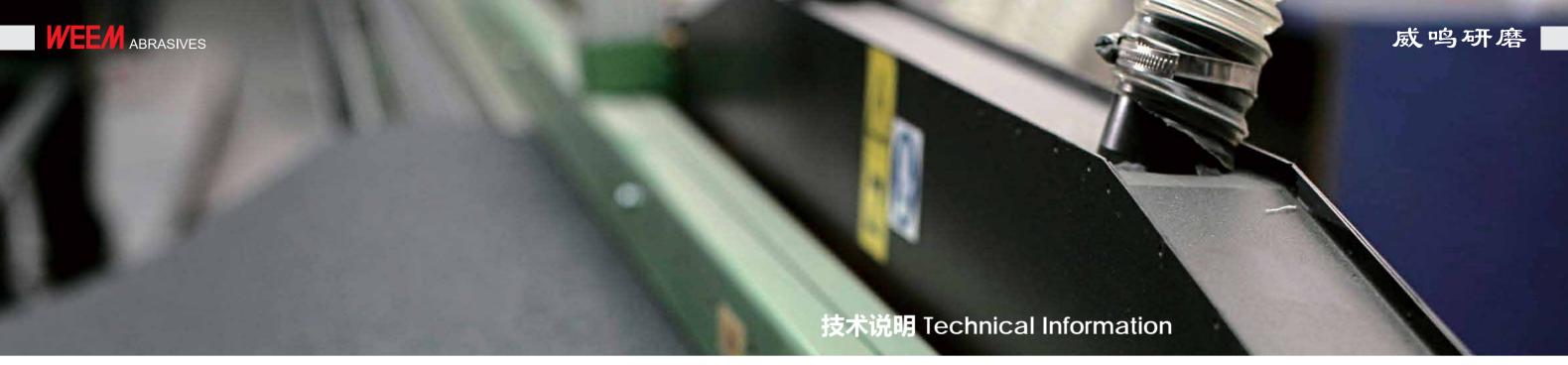
We keep quality in mind, and have ISO 9001 certificated. Other Quality Control equipments, such as online QC detector, are also in place for quality guarantee.











# **转换加工**

国内最早引进的意大利Biko Meccanics公司的整套转换设备。并采用德国标准化的砂带拨接技术转换砂带,是国内最早转换超宽幅研磨砂带的供应商之一。

# Converting

Full set of Biko Meccanics jointing machines, Sheldehl tapes and Buyer glue are used to provide best belt joint. And produce high quality wide belts and segmented belts, Up to 3300mm width by 4000mm length.

# 产品类 Product type

# 涂附磨具大卷 / 砂卷 Sanding jumbo roll Sanding roll 圆盘磨片 Sanding disc

窄带 / 长带 Narrow belt Long belt

宽砂带 / 超宽带 Wide belt Segmented belt

# 砂带接头型 Joint shape for belt

# 直线对接 Line shape 默认砂带对接方式 Avalible for all belts

S型对接
S-line shape
超宽带除外
Non-avalible for segmented belt

# 砂带接头方式 Joint type for belt

	胶条砂面接 Tape on gain	(**/**/*******************************	
	<b>胶条背面接</b> Tape on Backing	**************************************	
	搭接 Overlap	\(\frac{\fracc}\frac{\fracc}\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac}\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac}\fin}}}}}}{\frac{\fir}}}}}}}}{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\fracc}\frac{\frac{\frac{\frac{\frac{\fracc}\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{	















# 威鸣研磨

# 砂纸产品 PAPER ABRASIVES

# 2025 E级重磅纸棕刚玉

磨料 Grain 棕刚玉 / Aluminium oxide 结合剂 Bonding 树脂 / Resin over Resin 半疏植砂 / Semi open 基材 Backing E级重磅纸 / E weight paper 植砂密度 Coating 粒度范围 Grit range P36~P400 抗静电 / Antistatic 外理 Treatment 大卷宽度 Jumbo width 1400mm / 1600mm 砂带宽度 Sanding 最大 up to max belt width 3300mm 产品特点 Application



• 磨削效率高, 性价比好, 使用范围广 / General purpes use, from disc to narrow belt, up to wide



# 2027 E级重磅纸棕刚玉

产品特点 Application

磨料 Grain 精选棕刚玉 / Treated Alumina 结合剂 Bonding 树脂 / Resin over Resin E级重磅纸 / E weight paper 基材 Backing 植砂密度 Coating 半疏植砂 / Semi open 粒度范围 Grit range P36~P400 处理 Treatment 抗静电 / Antistatic 大卷宽度 Jumbo width 1400mm / 1600mm

砂带宽度 Sanding 最大 up to max belt width 3300mm

• 磨削锋利、效率高,寿命长,抗静电、不易堵塞 / High grinding performance, high effience, anti-logging, longer life time. Availble from disc to narrow belt, up to wide belt.



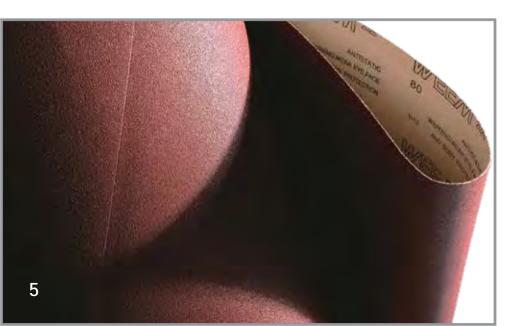
# 2026 F级重磅纸棕刚玉

磨料 Grain 棕刚玉 / Aluminium oxide 结合剂 Bonding 树脂 / Resin over Resin 基材 Backing F级重磅纸 / F weight paper 植砂密度 Coating 粒度范围 Grit range P36~P400 处理 Treatment 大卷宽度 Jumbo width 1400mm / 1600mm 砂带宽度 Sanding 最大 up to max belt width 3300mm 产品特点 Application



● 磨削锋利、效率高,抗静电、不易堵塞 / Sharp, strong paper backing, anti-clogging, good life, general purpes use, Avalible from disc to narrow belt, up to wide belt













# 砂纸产品 PAPER ABRASIVES

WEEM ABRASIVES

### 1026 F级重磅纸碳化硅

碳化硅/ Silicon Carbide 磨料 Grain 结合剂 Bonding 树脂 / Resin over Resin 基材 Backing F级重磅纸 / F-weight paper 植砂密度 Coating 半疏植砂 / Semi open 粒度范围 Grit range P36~P400 处理 Treatment 抗静电 / Antistatic 大卷宽度 Jumbo width 1400mm / 1600mm 砂帯宽度 Sanding 最大 up to max belt width 3300mm 产品特点 Application

●磨削效率高,性价比好,使用范围广,用于家具、皮革、实木地板抛光 / General purpes use, from woodworking to leather, floor sanding etc. Availble from disc to narrow belt, up to segmented wide belt.



### 1028 G级重磅纸碳化硅

磨料 Grain 碳化硅/ Silicon Carbide 结合剂 Bonding 树脂 / Resin over Resin G级重磅纸 / G-weight paper 基材 Backing 植砂密度 Coating 半疏植砂 / Semi open 粒度范围 Grit range P36~P400 抗静电 / Antistatic 处理 Treatment 大卷宽度 Jumbo width 1400mm / 1600mm 砂帯宽度 Sanding 最大 up to max 3300mm belt width 产品特点 Application

●适合于宽幅材料的连续抛光,平整性好,效率高,强度高适用于大型设备,可替代纸布混合 / Heavy duty, strong backing, suitable for large panel sander, a replacement for combination. Availble from disc to narrow belt, up to segmented wide belt.







NEW





# 碳化硅砂布产品 CLOTH ABRASIVES

# 1124 X级聚酯布碳化硅

产品特点 Application

磨料 Grain 碳化硅 / Silicon Carbide 基材 Backing X级聚酯布 / X weight polyester

树脂 / Resin over Resin 结合剂 Bonding 植砂密度 Coating 密植砂 / Close Coated

粒度范围 Grit range P24~P240 大卷宽度 Jumbo width 1400mm

最大 up to max 砂带宽度 Sanding belt width 1380mm

●背基硬挺度适中,适用范围广,性价比高。适用于胶合板、中低密度板、一般打磨等 / Tough polyester backing for pressure sanding, good grinding, for plywood, MDF etc. Avalible from roll, disc to narrow belt, up to wide belt.



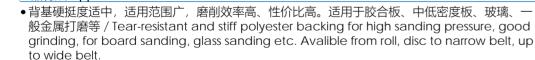


# 1125 XY级聚酯布碳化硅

磨料 Grain 碳化硅 / Silicon Carbide 结合剂 Bonding 树脂 / Resin over Resin 基材 Backing XY级纯聚酯布 / XY weight polyester 植砂密度 Coating 密植砂 / Close Coated

粒度范围 Grit range P24~P240

大卷宽度 Jumbo width 1400mm 砂带宽度 Sanding 最大 up to max belt width 1380mm 产品特点 Application











# 碳化硅砂布产品 CLOTH ABRASIVES

# 1126 Y级聚酯布碳化硅

磨料 Grain 碳化硅 / Silicon Carbide 结合剂 Bonding 树脂 / Resin over Resin 基材 Backing Y级纯聚酯布 / Y weight polyester 植砂密度 Coating 密植砂 / Close Coated 粒度范围 Grit range P12~P240 抗静电 / Antistatic 处理 Treatment 大卷宽度 Jumbo width 1400mm 砂带宽度 Sanding 最大 up to max 1380mm belt width

产品特点 Application

●布基硬挺,适用范围广,寿命好,适用于刨花板、中高密度板、铝合金、玻璃、陶瓷、橡胶等 / Standard durable waterproof polyester abrasive, efficient grinding, can be widely use on MDF/HDF, OSB board sanding, and glass sanding, etc. Availble from roll, disc to narrow belt, up to wide belt.





磨料 Grain 精选碳化硅 / Premium Silicon Carbide 基材 Backing 重Y级纯聚酯布 / Heavy Y weight polyester 植砂密度 Coating

粒度范围 Grit range P24~P240

大卷宽度 Jumbo width 1400mm

产品特点 Application

处理 Treatment 砂带宽度 Sanding belt width

树脂 / Resin over Resin 密植砂 / Close Coated 抗静电 / Antistatic 最大 up to max 1380mm

结合剂 Bonding



●厚重型聚酯布基,硬挺度高,抗冲击力好,寿命长。适用于中高密度板、刨花板,铝合金、大理石等/ Highly tear-resistant and stiff polyester backing for high sanding pressure, can be used in high humidity climatic conditions, for MDF/HDF, OSB and particle board sanding, glass, marble stone, alloy sanding etc. Avalible from roll, disc to narrow belt, up to wide belt.







# 砂布产品 CLOTH ABRASIVES

# 2112 X级聚酯布棕刚玉

磨料 Grain 棕刚玉 / Aluminium oxide 基材 Backing X级聚酯布 / X weight polyester

结合剂 Bonding 植砂密度 Coating

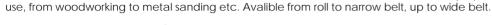
树脂 / Resin over Resin 密植砂 / Close Coated

粒度范围 Grit range P24~P600

大卷宽度 Jumbo width 1400mm 产品特点 Application

belt width

砂带宽度 Sanding 最大 up to max 1380mm







产品特点 Application

磨料 Grain 棕刚玉 / Aluminium oxide 基材 Backing X级聚酯布 / X weight polyester 结合剂 Bonding 植砂密度 Coating 树脂 / Resin over Resin 密植砂 / Close Coated

粒度范围 Grit range P24~P400 大卷宽度 Jumbo width 1400mm

砂带宽度 Sanding 最大 up to max 1380mm

belt width

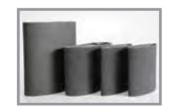
●砂面黑色,适合宽砂带以及窄砂带制作,适用范围广,性价比高,用于胶合板木材、普通打磨 / Alumina coated black, for general purpes, plywood sanding etc. Availble from roll to narrow belt, up to wide belt.

●适合宽砂带以及窄砂带制作,适用范围广,性价比高,用于胶合板、木材、普通金属 / General purpes











# 3126 Y级聚酯布锆刚玉

大卷宽度 Jumbo width 1400mm

产品特点 Application

磨料 Grain 告刚玉 / Zirconia 结合剂 Bonding 基材 Backing 重Y级纯聚酯布 / Heavy Y weight polyester 植砂密度 Coating 粒度范围 Grit range P24~P120

处理 Treatment 砂带宽度 Sanding 树脂 / Resin over Resin 密植砂 / Close Coated 抗静电 / Antistatic

belt width

最大 up to max 1380mm

●尤其适用于有回收粉的板材粗磨,脱砂少,寿命长,用于木材、普通金属、实木地板打磨, 防火板、 防潮板 的粗中细定厚及抛光 / Durable waterproof heavy duty backing, suitable for panel sander, specially working well with dust recycle process, also suitable for steel grinding, floor sanding etc. Availble from roll, disc to narrow belt, up to wide belt.







产品特点 Application

# 威鸣研磨

# 碳化硅砂布产品 CLOTH ABRASIVES

### 1128 重YY级聚酯布碳化硅 超宽带 Segmented Belt

磨料 Grain 碳化硅 / Silicon Carbide 基材 Backing YY级纯聚酯布 / YY weight polyester 粒度范围 Grit range P24~P220

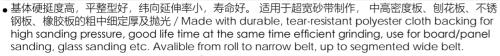
大卷宽度 Jumbo width 1400mm / 1600mm

植砂密度 Coating 密植砂 / Close Coated 外理 Treatment 抗静电 / Antistatic 砂带宽度 Sanding 最大 up to max

树脂 / Resin over Resin

belt width 3300mm

结合剂 Bonding







# 超宽带 Segmented Belt

磨料 Grain 精选碳化硅 / Premium Silicon Carbide 基材 Backing YY级纯聚酯布 / YY weight polyester 粒度范围 Grit range P24~P220 大卷宽度 Jumbo width 1600mm

1129 重YY级聚酯布碳化硅

植砂密度 Coating 处理 Treatment 砂带宽度 Sanding belt width

结合剂 Bonding

树脂 / Resin over Resin 密植砂 / Close Coated 抗静电 / Antistatic

最大 up to max 3300mm

产品特点 Application ● 基体硬挺度高,抗冲击性好,平整型好,寿命长。 适用于超宽砂带制作, 中高密度板、刨花板、不锈钢 板、橡胶板的粗中细定厚及抛光 / Highly tear-resistant and stiff polyester backing for high sanding pressure, efficient grinding and long life time, can be widely use on board/panel sanding, glass sanding etc. Avalible from roll, disc to narrow belt, up to segmented wide belt.











■ 采用德国标准化的砂带拨接技术,转接超宽砂带。最大宽度可达3300mm Segmented belts can be made maximum width up to 3300mm

# 砂布产品 CLOTH ABRASIVES

### 超宽带 Segmented Belt 3128 重YY级聚酯布锆刚玉

磨料 Grain 告刚玉 / Zirconia 基材 Backing YY级纯聚酯布 / YY weight polyester 粒度范围 Grit range P40~P120 大卷宽度 Jumbo width 1580mm

产品特点 Application

结合剂 Bonding 树脂 / Resin over Resin 植砂密度 Coating 密植砂 / Close Coated 抗静电 / Antistatic 处理 Treatment 砂带宽度 Sanding 最大 up to max belt width 3300mm

● 尤其适用于有回收粉的板材粗磨,脱砂少,寿命长,用于中高密度板粗磨 (多方向) 刨花板、 防火板、 防潮板的粗中细定厚及抛光 / Highly tear-resistant and stiff polyester backing , suitable for panel









# 金属材料表面处理 ABRASIVE FOR METAL SURFACE

# 1112 XY级聚酯布碳化硅

磨料 Grain 碳化硅 / Silicon Carbide 结合剂 Bonding 基材 Backing XY级纯聚酯布 / XY weight polyester 植砂密度 Coating P24~P400 粒度范围 Grit range 外理 Treatment 大卷宽度 Jumbo width 1400mm 产品特点 Application

密植砂 / Close Coated 抗静电 / Antistatic 砂带宽度 Sanding 最大 up to max 1380mm

树脂 / Resin over Resin

belt width

•基体强度高,耐水耐油,性价比高,用于不锈钢拉丝,一般金属、实木、铝合金 / Tear-resistant and stiff polyester backing works well with oil or water, use on stainless steel surface sanding, general metal sanding, hard wood, alloys etc. Avalible from roll to narrow belt, up to wide belt.



# 1113 Y级聚酯布碳化硅

产品特点 Application

磨料 Grain 碳化硅 / Silicon Carbide 基材 Backing Y级纯聚酯布 / Y weight polvester 粒度范围 Grit range P24~P400 大卷宽度 Jumbo width 1650mm

树脂 / Resin over Resin 结合剂 Bonding 植砂密度 Coating 密植砂 / Close Coated 处理 Treatment 抗静电 / Antistatic 砂带宽度 Sanding 最大 up to max

belt width 3300mm

●适用于超宽砂带制作,基体强度较高,耐水耐油,挺度高,用于不锈钢拉丝,一般金属、铝合金、不 锈钢抛光 / Highly tear-resistant and stiff polyester backing for high sanding pressure, use on stainless steel surface sanding, general metal sanding, hard wood, alloys etc. Availble from roll to narrow belt, up to segmented wide belt.



### 6708 Z级重聚酯布陶瓷刚玉

陶瓷刚玉 / Ceramic Alumina 磨料 Grain 结合剂 Bonding 基材 Backing Z级重纯聚酯布 / Z weight polyester 粒度范围 Grit range P24~P120 大卷宽度 Jumbo width 1400mm

产品特点 Application

植砂密度 Coating 处理 Treatment

密植砂 / Close Coated 超涂层 / Super coating 砂带宽度 Sanding 最大 up to max 1380mm

树脂 / Resin over Resin

NEW

belt width

●陶瓷刚玉磨削锋利、效率高,用于钛合金、高碳铬不锈钢、硬质合金等的金属打磨 / Very highly tear-resistant and stiff polyester backing, highly efficient in metal grinding, long life time, super coating is also applied, suitable for titanium, hard alloys, carbon, cast iron, inconel, steel etc. Avalible from roll to narrow belt, up to wide belt.





### 3516 Z级重聚酯布锆刚玉

NEW

磨料 Grain 告刚玉 / Zirconia Alumina 结合剂 Bonding 树脂 / Resin over Resin 基材 Backing Z级重纯聚酯布 / Z weight polyester 植砂密度 Coating 密植砂 / Close Coated 粒度范围 Grit range P24~P120 无涂层 / non- top coating 外理 Treatment 砂带宽度 Sanding 最大 up to max 1380mm 大卷宽度 Jumbo width 1400mm belt width 产品特点 Application

•抗冲击性好,寿命长,用于铸铁、不锈钢板、硬木板磨削、实木地板的粗磨 / Very highly tear-resistant and stiff polyester backing for high pressure grinding, for steel grinding, alloys, hard wood, floor sanding etc. Avalible from roll to narrow belt, up to wide belt.



### 3527 Z级重聚酯布涂层锆刚玉

NEW

NEW

锆刚玉 / Zirconia Alumina 树脂 / Resin over Resin 磨料 Grain 结合剂 Bonding 基材 Backing Z级重纯聚酯布 / Z weight polyester 植砂密度 Coating 密植砂 / Close Coated 粒度范围 Grit range P24~P120 外理 Treatment 超涂层 / Super coating 大卷宽度 Jumbo width 1400mm 砂带宽度 Sanding 最大 up to max 1380mm belt width 产品特点 Application

• 磨削接触面积小、磨削压强大的不锈钢工件,磨削锋利、效率高,用于钛合金、硬质合金、高碳铬不锈 钢、耐热合金钢、灰铸铁、硬青铜等的粗磨、去毛刺和倒角 / Very highly tear-resistant and stiff polyester backing, efficient in metal grinding, special super coating for anti-clogging and heat resistant, works well at narrow belt, idea for titanium, alloys, carbon, cast iron, inconel, steel, forged steel, and stainless steel etc. Avalible from roll to narrow belt, up to wide belt.v



# 3538 Z级重聚酯布涂层锆刚玉+

磨料 Grain 告刚玉+ / Zirconia Alumina+

基材 Backing 粒度范围 Grit range P24~P120 大卷宽度 Jumbo width 1400mm

产品特点 Application

结合剂 Bonding Z级重纯聚酯布 / Z weight polyester 植砂密度 Coating 处理 Treatment 砂帯宽度 Sanding

树脂 / Resin over Resin 密植砂 / Close Coated 超涂层 / Super coating 最大 up to max 1380mm

belt width













# 钢纸基产品 VULCANIZED FIBER

# 1216 0.8钢纸碳化硅

磨料 Grain 碳化硅 / Silicon Carbide 基材 Backing 0.8mm 钢纸 / 0.8mm Fiber

结合剂 Bonding 树脂 / Resin over Resin 植砂密度 Coating 密植砂 / Close Coated

树脂 / Resin over Resin

树脂 / Resin over Resin

密植砂 / Close Coated

粒度范围 Grit range P16~P120 大卷宽度 Jumbo width 1600mm

### 产品特点 Application

●性价比高、磨削锋利,用于大理石、陶瓷、玻璃钢的倒角打磨 / Eco-fiber abrasive, sharp, good life time. suitable for stone, ceramic, glass etc. Avalible from jumbo roll to disc





磨料 Grain 棕刚玉 / Aluminium oxide 基材 Backing 0.8mm 钢纸 / 0.8mm Fiber

0.8mm 钢纸 / 0.8mm Fiber 植砂密度 Coating 密植砂 / Close Coated

结合剂 Bonding

结合剂 Bonding

植砂密度 Coating

粒度范围 Grit range P16~P120 大卷宽度 Jumbo width 1600mm

### 产品特点 Application

• 使用范围广、性价比高, 适用于普通金属、实木家具的除锈、去毛刺和倒角打磨 / General fiber backing abrasive, good life time, suitable for general metal, hard wood, rusty removal etc. Availble from jumbo roll to disc



# 2217 0.8钢纸煅烧氧化铝

磨料 Grain 煅烧氧化铝/ Fused Alumina 基材 Backing 0.8mm 钢纸 / 0.8mm Fiber

粒度范围 Grit range P24~P120 大卷宽度 Jumbo width 1600mm

### 产品特点 Application

•磨削效率高,寿命长。适用于金属焊接位、去毛刺和倒角打磨 / Sharp and effienct grinding, long life time, suitable for welding sanding, rusty removal etc. Avaiible from jumbo roll to disc





### 3216 0.8钢纸锆刚玉

磨料 Grain告例玉 / Zirconia Alumina结合剂 图基材 Backing0.8mm 钢纸 / 0.8mm Fiber植砂密度

结合剂 Bonding 树脂 / Resin over Resin 植砂密度 Coating 密植砂 / Close Coated

粒度范围 Grit range P24~P120 大卷宽度 Jumbo width 1600mm

### 产品特点 Application

●磨削效率高、抗冲击性强,寿命长。适用于铝合金、不锈钢,金属、大理石,红木家具的除锈、焊接位、去毛刺和倒角打磨 / Sharp and highly effienct grinding, resistant to high pressure, long life time, suitable for alloys, stainless steel, steel, welding sanding, rusty removal etc. Avalible from jumbo roll to disc





# 938石墨布卷 GRAPHITE COATED CANVAS HD

HD 重型负载石墨布具有良好抗压、抗热性能,是配合砂带、砂光设备一起使用的最佳选择

Heavy duty graphite coated canvas for the use in applications of high heat and pressure composite panel sanding



# 927 羊毛毡 WOOL FELT

WEEM 927 羊毛毡采用100%纯羊毛,是最佳的垫板材料

Use 100% pure wool, perfect support for sanding pad covers.

厚度 Thickness 3mm \ 4mm \ 5mm 密度 Density 0.36~0.44 g/ccm

















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